



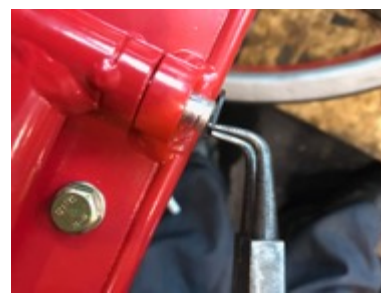
Remove handle from machine



Put the depth control cable into the slot



Attach the bottom handle onto the engine base and insert the pin into it.



Attach the CS.RG 8 external circlip onto the pin on both side



Put the handle into this position



Slot the depth control cable into the tilt yoke



Attach the 2 FN.N-M6-DIN-1 nuts onto the depth control cable



Tighten the star grip knob on the bottom handle



Tighten the star grip knob on the top handle



Attach the handle onto the top handle and insert the screw-tommy bar into it and tighten it



Insert the throttle cable into the slot at the back of the top handle



Remove the throttle cable at the bottom handle slot



Insert the wire harness into the slot at the back of the top handle



Remove the wire harness at the bottom handle slot



Cross the wire harness over like this



Use the cable tie that is found on the manual packing to tie up the throttle cable and wire harness



Tighten the throttle cable onto the engine



Make sure that the wire harness pass through the wire clip



Attach the wire harness onto the engine