



Reversible Plate Compactor
IMPACT 430

Operator's Manual



Manufacturer

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1 Foreword

Foreword

Thank you very much for purchasing your new machine from Paclite Equipments. This operator's Manual contains information and procedures for the safe operation and maintenance of your new machine. In concern about your own safety and to prevent potential hazards & accidents, kindly read this manual carefully and familiarize yourself with safety information, warnings and operating procedures.

For an extensive maintenance and repair work, we are advising you to contact our Paclite Customer service. Such work should be carried out by Paclite service or authorized specialists.

The safety of the operator was the primary concern of Paclite Equipments when this machine was designed. Either, improper use or incorrect maintenance can pose a risk. To attain the best efficiency and trouble free operation of your Paclite machine, Please follow the operating procedures and maintenance schedules in accordance with the instructions in this operator's manual. For your future references, Kindly note the serial number printed in the name plate of your machine.

It's not advised to operate the machine with defected parts and defective machine parts must be replaced immediately. Please contact your Paclite representative if you have any questions concerning operation or maintenance.

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We expressly reserve the right to make technical modifications – even without special notice – which aim at further improving our machines or their safety standards.

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Safety Information's

2.1 Principle

State of the art

This machine has been designed and manufactured in accordance to the recognized safety standards and ergonomics factors. Nevertheless, when used improperly, dangers to the operator's life and limb of the operator or to third persons or damage to the machine or other machine parts cannot be excluded.

Proper use

The machine must only be used for the following purposes:

- Compaction of soils.
- Compaction of asphalt.
- Shaking in of paving stones.

The machine may not be used for the following purposes:

- Compaction of intensely cohesive soils.
- Compaction of frozen soils.
- Compaction of hard, non-compactable soils.
- Compaction of soils those are not capable of bearing a load. Its proper use also includes the observance of all instructions contained in this operator's manual as well as complying with the required service and maintenance instructions.

Any other way of machine use is regarded as improper. Any damage occurs from improper use will void the warranty and the liability on behalf of the manufacturer. The operator assumes full responsibility.

Structural modifications

Without the written permission of the manufacturer, never attempt to modify the machine parts. In doing so, it will endanger your safety and the safety of other people. In addition, this will void the warranty and the liability on behalf of the manufacturer.

Especially the following are cases of structural modifications:

- Opening the machine and the removal of permanent components from Paclite Equipments.
- Installing new components which are not from Paclite Equipments and not equivalent to the specification of original parts.
- Installation of accessories which are not from Paclite Equipments and not specified in this operator's manual

It is no problem to install spare parts as specified by Paclite Equipments.

It is no problem to install accessories those are belongs to the Paclite Equipments product range of your machine. Please refer to the installation regulations in this operator's manual.

Requirements for operation

The ability to operate the machine safely requires:

- Proper transport, storage and setup.
- Careful operation.
- Careful service and maintenance.

Operation

- Operate the machine only as intended and only when in proper working condition.
- Operate the machine in a safety-conscious manner with all safety devices attached and enabled. Do not modify or disable any safety devices.
- Before starting operation, check that all control and safety devices are functioning properly.
- Never operate the machine in a potentially explosive environment.

Supervision

Never leave the machine running unattended!

Maintenance

Regular maintenance work is required in order for the machine to operate properly and reliably over time. Failure to perform adequate maintenance reduces the working efficiency of your machine

- Strictly observe the prescribed maintenance schedules.
- Never run the machine if it requires maintenance or repairs.

Malfunctions

If you detect a malfunction, you must shut down and secure the machine immediately.

Eliminate the malfunctions that impair safety immediately

Have damaged or defective components replaced immediately

For further information, refer to chapter Troubleshooting.

Spare parts, accessories

Uses only spare parts as prescribed from Paclite Equipments or such that are equivalent to the original parts in design and quality. Only use accessories from Paclite Equipments. Non-compliance will exempt the manufacturer from all liability.

Operator's manual

Always keep the operator's manual near the machine or near the worksite for quick reference.

If you have misplaced the operator's manual or require an additional copy, contact your Paclite Equipments representative or download the operator's manual from the Internet (www.paclite-equip.com).

Always handover this operator's manual to other operators or to the future owner of the machine.

Country-specific regulations

Observe the country-specific regulations, standards and guidelines in reference to accident prevention and environmental safety, for example those pertaining to hazardous materials and wearing protective gear.

Complement the operator's manual with additional instructions taking into account the operational, regulatory, national or generally applicable safety guidelines.

Operator's controls

Always keep the operator's controls of the machine dry, clean and free of oil or grease.

Operating elements such as ON/OFF switch, gas handles etc. may not be locked, manipulated or changed without authorization from Paclite Equipments.

Cleaning

Always keep the machine clean and be sure to clean it each time you have finished using it.

Do not use gasoline or solvents. Danger of explosion! Do not use high pressure washers. Permeating water can damage the machine.

When electrical equipment is present, this can pose a serious injury risk from electric shocks.

Checking for signs of damage

Inspect the machine when it is switched off for any signs of damage at least once per work shift.

Do not operate the machine if there is visible damage or defects.

Have any damage or defects eliminated immediately.

2.2 Qualification of the operating personnel

Operator qualifications

Only trained personnel are permitted to start and operate the machine. The following rules also apply:

- You are at least 18 years of age.
- You are physically and mentally fit.
- You have received instruction on how to independently operate the machine.
- You have received instruction in the proper use of the machine.
- You are familiar with required safety devices.
- You are authorized to start machines and systems in accordance with the standards governing safety.
- Your company or the operator has assigned you to work independently with this machine.

Incorrect operation

Incorrect operation or misuse by untrained personnel can endanger the health and safety of the operator or third persons and also cause machine and material damage.

Operating company responsibilities

The operating company must make the operator's manual available to the operator and ensure that the operator has read and understood it.

Work recommendations

Please observe the recommendations below:

- Work only if you are in a good physical condition.
- Work attentively, particularly as you finish.
- Do not operate the machine when you are tired.
- Carry out all work calmly, circumspectly and carefully.
- Never operate the machine under the influence of alcohol, drugs or medication. This can impair your vision, reactions and your judgment.
- Work in a manner that does not endanger others.
- Ensure that no persons or animals are within the danger zone.

2.3 Protective gear

Work clothing

Clothing should be appropriate, i.e. should be close-fitting but not restrict your movement. When on construction sites, do not wear long hair loosely, loose clothing or jewelry including rings. These objects can easily get caught or be drawn in by moving machine parts.

Only wear clothing made of material that is not easily flammable.

Personal protective gear

Wear personal protective gear to avoid injuries or health hazards:

- Non-skid, hard-toed shoes.
- Work gloves made of durable material.
- Overalls made of durable material.
- Hard hat.
- Ear protection.

Ear protection

This machine generates noise that exceeds the country-specific permissible noise levels (individual rating level). It may therefore be necessary to wear ear protection. You can find the exact value in the chapter Technical Data.

When wearing ear protection while working, you must pay attention and exercise caution because your hearing is limited, e.g. in case someone screams or a signal tone sounds.

Paclite Equipments recommends that you always wear ear protection.

2.4 Transport

Switching off the machine

Before you transport the machine, it must be switched off, and the engine must be given sufficient time to cool down.

Center pole in transport position

Before commencing transport, move the center pole to the transport position. Let the center pole latch into its lock.

Observing hazardous materials regulations

Observe the national safety guidelines and the hazardous materials regulations that apply to the respective means of transportation.

Lifting

When lifting the machine, observe the following instructions:

- Designate a skilled person to guide you for the lifting procedure.
- You must be able to see or hear this person.
- Use only suitable and certified hoisting gear, lifting tackle and load-bearing equipment with sufficient lifting capacities.
- Only use the attachment points described in the operator's manual.
- Attach the machine securely to the hoisting gear.
- Ensure that no one is nearby or under the machine.
- Do not climb onto the machine.

Loading the machine

- Loading ramps must be able to bear the load and be in a stable position.
- Make sure that no one can be endangered if the machine slips away or tips over or if machine parts suddenly move upward or downward.
- Put the operating controls and moving parts in their transport position.
- Secure the machine with load-securing straps so that it cannot tip over, fall down or slide away. Only use the attachment points described in the operator's manual.

Transport vehicle

Use only suitable transport vehicles with sufficient load-carrying capacity and suitable tie-down lugs.

Transporting the machine

Secure the machine on the transport device against tilting, falling or slipping. Only use the lashing points listed in the operating instructions. Also observe the country-specific regulations, standards and guidelines.

Restarting

Machines, machine parts, accessories or tools that were detached for transport purposes must be re-mounted and fastened before restarting. Only operate in accordance with the operating instructions.

2.5 Operating safety

Explosive environment

Never operate the machine in a potentially explosive environment.

Work environment

Familiarize yourself with your work environment before you start work. This includes e.g. the following items:

- Obstacles in the work and traffic area.
- Load-bearing capacity of the ground.
- The measures needed to cordon off the construction site from public traffic in particular.
- The measures needed to secure walls and ceilings.
- Options available in the event of an accident.

Safety in the work area

When working with the machine especially pay attention to the following points:

- Electric lines or pipes in work area.
- Gas lines or water lines in the work area.

Starting the machine

Observe the safety information and warning notices located on the machine and in the operator's manual.

Never attempt to start a machine that requires maintenance or repairs.

Start the machine as directed in the operator's manual.

Vertical stability

Always ensure that the machine is vertically stable and cannot tip over, roll or slide away.

Proper operator position

Do not leave the proper operator position while operating the machine.

The proper operator position is behind the center pole of the machine.

Leaving the danger area

Injury may be caused by moving machines or flying materials.

Ensure that other persons observe a minimum safety distance of 2 m from the machine.

Caution with movable parts

Keep your hands, feet and loose clothing away from moving or rotating machine parts. Parts of your body being pulled in or crushed can cause serious injuries.

Switching off the machine

Switch off the engine in the following situations:

- Before breaks.
- If you are not using the machine.

Store the machine in such a way that it cannot tilt, fall or slip.

Storage location

After operation, allow the machine to cool and then store it in a sealed-off, clean and dry location protected against frost and inaccessible to children.

Not using starter sprays

Highly flammable starter sprays pose a fire hazard.

Do not use any starter sprays.

Starter sprays are highly flammable and can cause backfiring and engine damage

Vibrations

When manually operated machines are intensively used, long-term damage caused by vibrations cannot be precluded.

Observe the relevant legal instructions and guidelines to minimize vibration stress. Details on vibration stress associated with the machine can be found in the chapter Technical Data.

2.6 Safety during the operation of vibratory plates

Integrated driving mechanism

Machines with integrated driving mechanism must not be set down or stored on the transport device. The driving mechanism is only intended for transport.

Belt guard

Never operate the machine without a belt guard.

Exposed belts and belt pulleys are dangerous and can cause serious injuries if they pull in any part of your body or if parts are ejected.

Danger of falling over

Operate the machine so that it cannot tip over or fall down from bordered areas, edges and steps.

Load-carrying capacity of the ground

Keep in mind that the load-carrying capacity of the earth to be compressed or bed can be greatly reduced by the effects of vibration, for example near slopes.

Avoiding crushing

When operating the machine, pay particular attention to avoid being squeezed between the machine and an obstacle. Always look in the direction of travel!

Compacting on slopes

The following points must be observed if you plan to compact inclined surfaces (slopes, escarpments):

- Always stand above the machine on a slope.
- Start at the bottom of a slope (slopes that can be easily managed in an upward direction can be safely traveled in a downward direction also).
- Never stand in a position where the machine could possibly fall. A slipping or tipping machine can cause serious injuries.

Not exceeding the maximum tilt position

- Do not exceed the maximum tilt position (see chapter Technical Data).
- Only operate the machine at maximum tilt for short periods of time.

If you exceed the maximum tilt, the engine lubrication system will fail and thus inevitably damage important engine parts.

Check the effects of vibration

Compacting work in the vicinity of buildings can lead to structural damage. For this reason you must always check the possible effects of vibrations on surrounding buildings in the run-up to work.

You must take the following points into special consideration when evaluating the effects of vibration:

- Vibration behavior, sensitivity and resonance frequency of surrounding buildings.
- Distance of the buildings from the vibration site (= worksite).
- Condition of the soil.

You may need to carry out measurements to determine the vibration speed.

You must also comply with the relevant guidelines and regulations, particularly DIN 4150-3.

The foundation must also have sufficient load-bearing capacity to withstand the compaction energy. In case of doubt involve a soil mechanics specialist in the evaluation.

Paclite Equipments is not liable for any structural damage.

2.7 Safety during the operation of combustion engines

Checking for signs of damage

Check the engine while switched off for leaks and cracks in the fuel line, tank and fuel cap at least once per work shift. Do not operate the machine if there is visible damage or defects. Have any damage or defects eliminated immediately.

Dangers during operation

Combustion engines can be dangerous, particularly during operation and when refueling.

Read and follow all safety instructions. Otherwise there is a risk of personal injury and/or damage to property!

Do not start the engine near spilt fuel or if you smell fuel – this may cause an explosion!

- Remove the machine from such areas.
- Remove the spilt fuel immediately!

Not changing the engine speed

Do not change the preset engine speed, as this may cause engine damage.

Preventing fires

Open flames and smoking are strictly prohibited in the immediate vicinity of the machine.

Make sure that waste, such as paper, dry leaves or grasses do not accumulate around the exhaust muffler. The waste materials may ignite.

Safety precautions when refueling

Please observe the following safety-relevant instructions when refueling:

- Do not refuel near open flames.
- Do not smoke.
- Turn off the engine before refueling and allow it to cool down.
- Refuel in a well-ventilated environment.
- Wear fuel-proof protective gloves and, if there is the possibility of spraying, protective goggles and clothing.
- Do not inhale fuel vapors.
- Avoid skin and eye contact with fuel.
- For refueling, use clean tools such as a hopper.
- Do not spill fuel, especially onto hot parts.
- Remove any spilt fuel immediately.
- Use the correct fuel grade.
- Do not mix fuel with other liquids.
- Fill the tank only up to the maximum marking. If there is no Maximum marking, do not fill up the tank completely.
- Lock the fuel cap securely after refueling.

Operation in closed rooms

In closed or partially closed rooms such as tunnels, drifts or deep trenches, ensure sufficient ventilation and extraction by, for example, providing a powerful exhaust air fan.

Danger of poisoning! Do not inhale exhaust fumes. They contain toxic carbon monoxide that can lead to unconsciousness or death.

Caution with hot parts

Do not touch any hot parts such as the engine block or exhaust muffler during operation or directly afterwards. These parts can become very hot and cause severe burns.

Cleaning the engine

Clean the engine when it is cool to remove any dirt.

Do not use gasoline or solvents. Danger of explosion!

Notes on the EPA engine

Caution

This machine is equipped with an EPA-certified engine.

Modifying the motor speed influences the EPA certification and emission. The motor may only be set by a skilled technician.

For more detailed information, contact your nearest motor or Paclite Equipments representative.

Health hazard due to exhaust fumes

Warning

The engine's exhaust fumes contain chemicals which are known to the State of California to cause cancer, congenital defects or other reproductive anomalies.

2.8 Safety during the operation of hydraulic machines

Hydraulic oil

- Hydraulic oil is harmful to health.
- Wear safety glasses and safety gloves when handling hydraulic oil.
- Avoid direct skin contact with hydraulic oil. Remove hydraulic oil from the skin immediately with soap and water.
- Make sure that no hydraulic oil comes gets in the eyes or on the body. See a physician immediately if hydraulic oil gets into the eyes or is swallowed.
- Do not eat and drink while handling hydraulic oil.
- Make sure to have extreme cleanliness. Contamination of the hydraulic oil with dirt or water can cause premature wear or failure of the machine.
- Dispose of left over and spilled hydraulic oil according to the applicable regulations for environmental protection.

2.9 Maintenance

Maintenance work

Service and maintenance work must only be carried out to the extent described in these operating instructions. All other procedures must be performed by your Paclite Equipments representative.

For further information, refer to chapter Maintenance.

Switching off the engine

Before carrying out care or maintenance work, switch off the engine and allow it to cool down. For gasoline powered engines, you must pull off the spark plug cap.

Disconnecting the battery

For machines with electric starter, you must disconnect the battery before working on the electronic parts.

Using only a Paclite Equipments battery

Use only Paclite Equipments batteries to replace defective batteries, see chapter Technical Data.

Only the Paclite Equipments battery is vibration resistant and thus suitable for the high vibratory stresses.

Working on the battery

Always take the following safety measures when working with the battery:

- No fire, sparks, or smoking while working with batteries.
- Batteries contain corrosive acid. Use acid-proof protective gloves and protective goggles when working with batteries.
- Avoid short circuits due to improper connection or bypassing with tools.
- Disconnect the negative terminal first when disconnecting the battery.
- Connect the positive terminal first when connecting the battery.
- Re-fasten terminal covers after connecting the battery.

Assembling safety devices

If it was necessary to dismantle safety devices, they must be reassembled and checked immediately after completing maintenance work.

Always tighten loosened screw connections, complying with prescribed starting torque.

Handling operating fluids safely

Observe the following points when handling operating fluids, e.g. fuels, oils, greases, coolants etc.:

- Always wear personal safety clothing.
- Avoid skin and eye contact with operating fluids.
- Do not inhale or swallow operating fluids.
- In particular, avoid contact with hot operating fluids. Burn and scalding hazard.
- Dispose of replaced or spilled operating fluids according to the applicable regulations for environmental protection.
- If operating fluids escape from the machine, cease operation of the machine and have it repaired immediately by your Paclite Equipments representative.

Technical Data

1. Technical Data

		IMPACT 430
Operating weight	kg:	395
Forward/reverse speed	m/min:	26
Surface compaction perform	ance m ² /h:	912
Power transmission		From drive engine directly to exciter unit via automatic centrifugal and V-belts
Exciter		
Vibrations	Hz:	70
Centrifugal force	kN:	50
Multi grade oil		Shell Omala Oil 100
Oil quantity	l:	0.8
Drive motor		
Air-cooled single-cylinder 4 stroke diesel engine		
Piston displacement	cm ³ :	445
Engine speed	min-1:	2850 -3060
Rated power (*)	kW:	7.5
Fuel		Diesel
Fuel consumption	l/h:	1,8
Tank capacity	l:	5,0
Oil		SAE 10W40
Oil quantity	l:	1,2

Hydraulic control	
Hydraulic oil	Shell Omala Oil 100

Technical Data

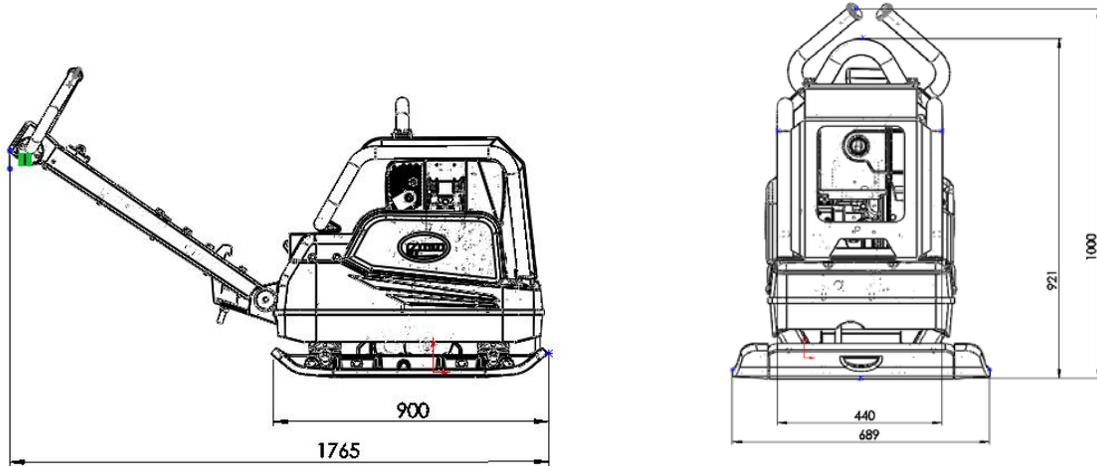
		IMPACT 430
Oil quantity	l:	0,4
Special lubricating grase	LPA:	95 dB(A)
The weighted effec-tive acceleration value, determined according to EN ISO 5349	m/s ² :	3,6
Uncertainty K	m/s ²	1,0

(*) In accordance with the installed useful outlet power according to Directive 2000/14/EG.

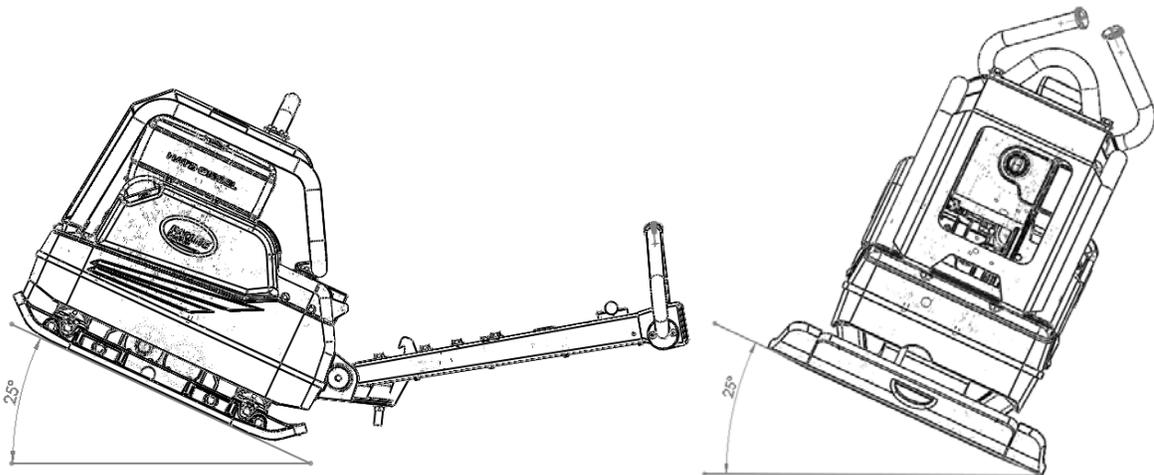
DESCRIPTION

2. Description:

2.1 Dimensions

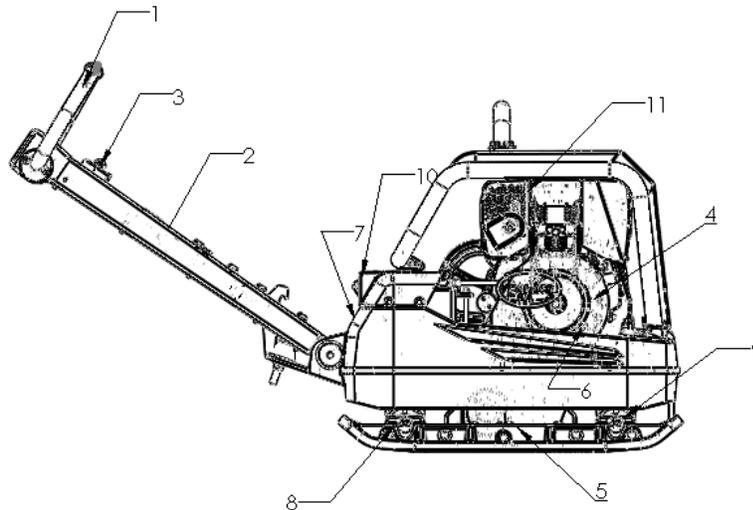


2.2 Max. Admissible inclination:

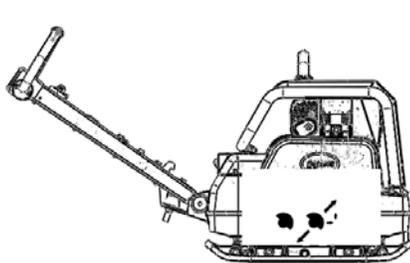


Description

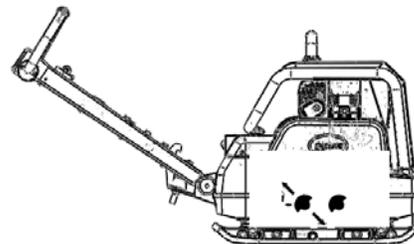
2.3 Description of function



- 2.3.1 The vibration required for compaction is produced by the exciter (5) which is firmly joined to the lower mass (8). This exciter (5) is designed as a central vibrator with aligned vibrations. Such a principle permits the direction of vibration to be changed by turning the eccentric weights. In this way an infinitely variable transition between vibration in forward motion, at standstill and in reverse motion is possible. This process is hydraulically controlled with the operating control handle (1) on the handle bar (2).



Forwards



Reverse

- 2.3.2 The drive engine (11) anchored to the upper mass (7) drives the exciter (5). The torque is transmitted by means of a friction connection through the centrifugal clutch (4) and the exciter V-belt (6).

- 2.3.3 The centrifugal clutch (4) interrupts flow of power to the exciter (5) at low engine speed and thus permits perfect idling of the drive engine (11).
- 2.3.4 The automatic V-belt pulley (13) combined with the centrifugal clutch (4) Ensures optimum tension of the exciter V-belt (6) during operation and relief of the tension of the exciter V-belt (6) when the machine is being relocated or transported.
- 2.3.5 Moreover, the automatic V-belt pulley (13) automatically adapts to the V-belt flanks in line with the wear and thus makes the entire drive from the engine (11) to the exciter (5) maintenance-free (see chapter Exciter V-belt).
- 2.3.6 The speed of the drive engine (11) can be infinitely varied by remote control on the throttle control lever (3). The upper (7) and lower (8) masses are connected to each other by 4 vibration-damping rubber metal shock mounts (9). This damping system prevents the very high frequencies from being transmitted to the upper mass (7). As a result the function ability of the drive engine (11) is retained in spite of the high compaction performance. The drive engine (11) works on the diesel principle; it is started electrically by a pinion starter (10), draws in the combustion air through an air filter, dry and is air-cooled.
- 2.3.7 To facilitate the starting procedure (at very low temperatures, with hand start) the drive engine (11) has an automatic decompression mechanism. It ensures that compression is very low during the cranking operation but steadily increases after a few revolutions when it then switches over to full compression.

Transport to work site /Recommendations on compaction

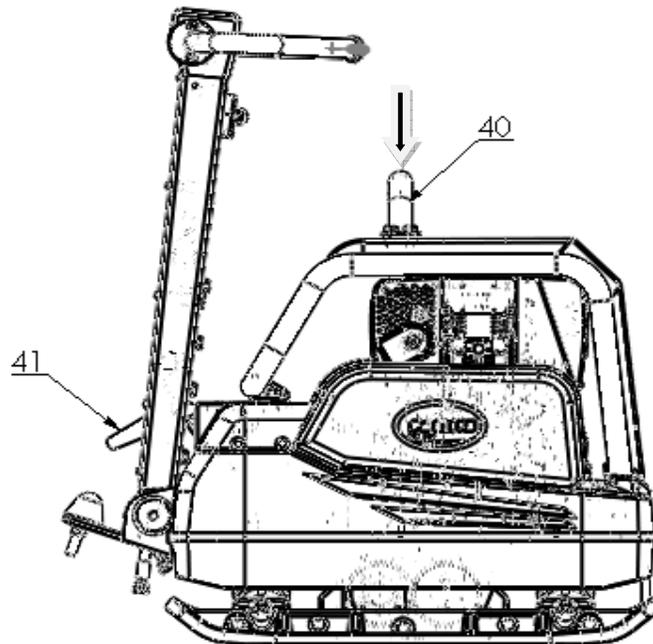
3. Transport to work site /Recommendations on compaction

3.1 Transport to work site

Conditions:

- To transport the vibration plate, only use suitable lifting equipment with a minimum load-bearing capacity of 500 kg.
- Always switch off engine before transporting the machine!
- Vertically set guide handle head and lock into place using the lock hook (41).
- Only attach suitable tackle at the central lifting point (40) provided. The central lifting point is located exactly above the centre of gravity of the machine. The central lifting point can be displaced rearwards (40), given an application in which the height of the machine is of importance (torque wrench setting = 85 Nm).

Note: Also observe the regulations in safety instructions.



3.2 Recommendations on compaction

3.2.1 Ground conditions

The maximum compaction depth depends on several factors relating to the ground condition, such as moisture, grain distribution etc, it is therefore not possible to specify exact values.

Recommendation: In each case determine the maximum compaction depth with compaction tests and soil samples.

3.2.2 Compaction on slopes

The following points are to be observed when compacting on sloped surfaces (slopes, embankments):

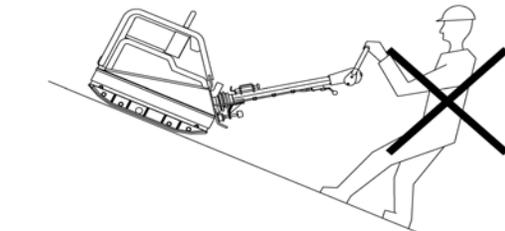
- Only approach gradients from the bottom (a gradient which can be easily overcome upwards, can also be compacted downwards without any risk).
- The operator must never stand in the direction of descent.
- The maximum gradient of 25° must not be exceeded.



A tilt in excess of this angle could lead to a stopping of the engine due to the automatic low oil shut-off system. A restarting of the engine can only take place after the valve lever at the oil filter housing has been actuated once.



Right !



Wrong!

Operation

4. Operation

4.1 Starting

4.1.1 Conditions:

Oil:

Check oil level with oil dipstick, if necessary top up with Shell Omala Oil 100 through oil filler neck.

Fuel:

When pouring diesel fuel into the filler neck (15), maintain absolute cleanliness. Impurities in the fuel can cause breakdowns in the injection system and premature clogging of the fuel filter.

Air filter:

Clean air filter dry, dusty conditions.

4.1.2 Once these points have been observed, you can start the engine as follows:

1. Turn the throttle control lever (3) clockwise into full load position.
2. Push decompression lever upwards.
3. Pull the crank cable outwards from the casing.
4. After having engaged the automatic decompression system to the stop position, the engine will require five full turns of the crank until the engine regains its compression and fires up.
5. Stand beside the engine (feet slightly apart), viewing in the forward direction.
6. Place one hand on the machine and crank with the other hand.
7. Keep a firm hold of the crank while cranking in order to avoid the risk of sudden slippage.
8. Turn crank slowly at first until crank engages and then increase cranking speed.
9. As soon as the engine is running, remove crank (24).
10. Turn throttle control lever (8) into idling position, allow engine to warm up for 7 minutes at idling speed.



Note: Do not activate automatic decompression lever while the engine is running.



Wait until the engine stops before repeating the starting procedure.

NOTICE Improper use can damage the compression lever.

If the engine does not start, proceed as follows before attempting to start again:

1. Press the compression lever down fully and then pull it up.
2. Start the engine again.

4.2 Mechanical oil pressure control

It is necessary to reactivate the mechanical oil pressure control in the following cases:

- After the initial filling - first filling - of the fuel tank or if the tank has run dry.
 - In the case of an automatic engine stop due to an inefficient engine oil supply.
 - After freeing the engine when in presence of extremely low temperatures.
1. Fill up fuel tank.
 2. Check engine oil level.
 3. To activate depress hand lever for approx. 5 seconds.
 4. Hold down pin during approx. 5 seconds in the case of encapsulated engine versions.
 5. Simultaneously actuate hand lever a few times in the case of engines equipped with fuel pumps.
 6. Complete engine. Check to see that encapsulating elements seal correctly.



Check oil level every 8 to 15 operating hours in spite of the mechanical oil pressure control.

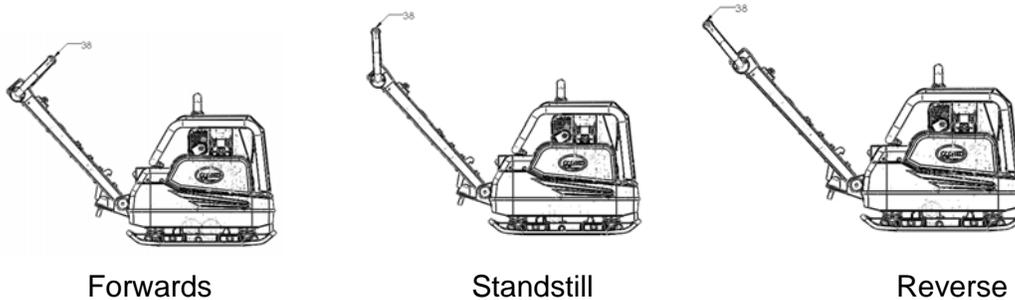
4.3 Forward and reverse motion

The engine speed can be infinitely varied on the throttle control lever.

The direction of travel is determinate with the shift lever (6).

Depending on the position of the shift lever (6), the vibration plate compacts in forward direction, at standstill or in reverse direction.

The forward and reverse speeds can be varied by selecting intermediate positions of the shift lever (6) or the machine can be employed for particularly intensive compaction at standstill.



4.4 Switching off



Never switch off the engine with the automatic decompression (2) as this inevitably results in damage to the valve drive and decompression mechanism.

Move the throttle control lever (8) to the stop.

4.5 Compaction without extension plates

If the vibration plates are used without extension plates, screw set of protective screws (8 pes) into the threaded boreholes situated in the lower mass, in order to avoid threads from being damaged.

4.6 Additional notes on starting at very low temperatures!

Never use starting sprays or similar - they are forbidden because they are dangerous.
Only use original Wacker crank.

If cranking, is too slow, the engine can start running in the opposite direction of rotation.

In this case the air is drawn in through the exhaust and the exhaust gases escape through the air filter. Risk of fire! Switch off engine and start it again.



Free the engine by turning it approximately 10 to 20 times with the decompression lever in a central position. Then the engine is decompressed, but not ready to start. This intermediate position is used to turn the engine "free" when at very low temperatures. The turning resistance becomes appreciably lower owing to the change in viscosity of the oil film. At the same time you will hear that the nozzle of the fuel injection system is injecting cleanly (rattling).



At very low temperatures (below -5°C), use the starting oil dosing device.

Note: Do not use more than 2 doses as otherwise there is a risk of crank back-swing.

Maintenance

5. Maintenance

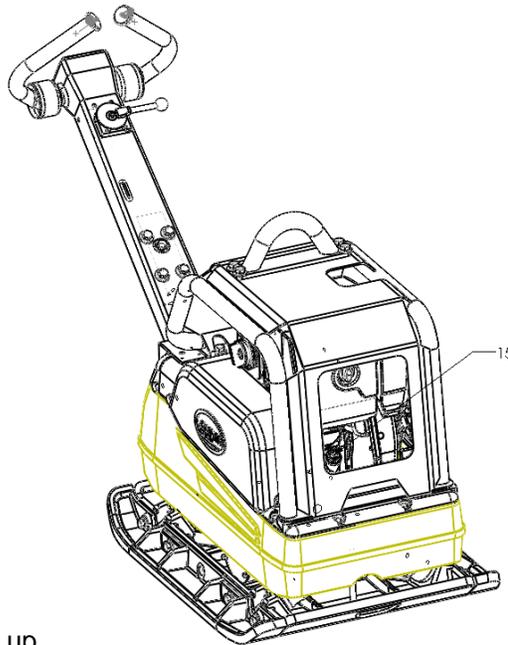
5.1 Maintenance schedule

Check all external screw connections for tight fit approx. 8 hours after first operation.		
Component	Maintenance work	Maintenance interval
Drive engine	First oil change and filter.	approx. 8 hours after initial start-up
Valve clearance	Cold engine: Check valve clearance, and adjust if necessary. Inlet valve 0,1 mm - outlet valve 0,2 mm.	
Air filter	Check dry type air filter - clean or replace filter cartridge if necessary (pay attention to the maintenance indication).	daily
Drive engine	Check oil level, if nec. top up oil.	
Centre pole height setting, transport lock	Regrease.	weekly
V-belt	Check V-belt, if. nec. replace.	monthly
Protective frame	Check attachment screws for tight fit.	
Tow-bar head		
Drive engine	Oil change, change oil filter. Keep cooling fins free of dirt, clean dry. Retighten all accessible screw connections.	every 250 h
Exciter	Oil change.	
Valve clearance	Cold engine: Check valve clearance, and adjust if necessary. Inlet valve 0,1 mm - outlet valve 0,2 mm.	
Fuel filter	Change filter.	every 500 h

5.2 Engine oil

5.2.1 Check oil level:

- Check oil level with oil dipstick (15).
- If the oil level is too low, top up with Fuchs Titan Unic 10W40 MC through the filler neck.



5.2.2 Changing the oil:

1. Let engine warm up.
2. Loosen oil drain screw.
3. Loosen fastening screws and place bracket over used oil container.
4. Remove oil drain screw and pour oil into container.
5. Screw oil drain screw back in and refasten bracket.
6. Pour in 1,0 l of oil through the filler neck (19).

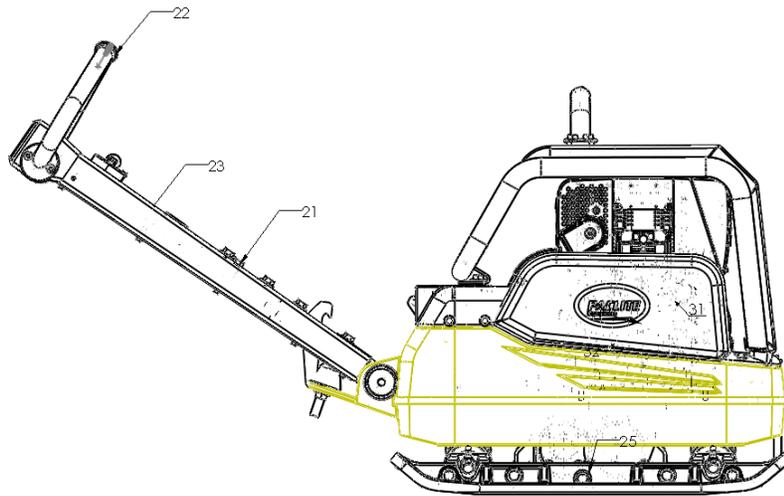


Take notice: Please pay attention to the corresponding environmental laws when disposing of used engine oil. We recommend you carry the oil in a container to a central collecting point for used oils. Do not pour used engine oil into the garbage nor into the sewer system, waste pipes or even on the ground.

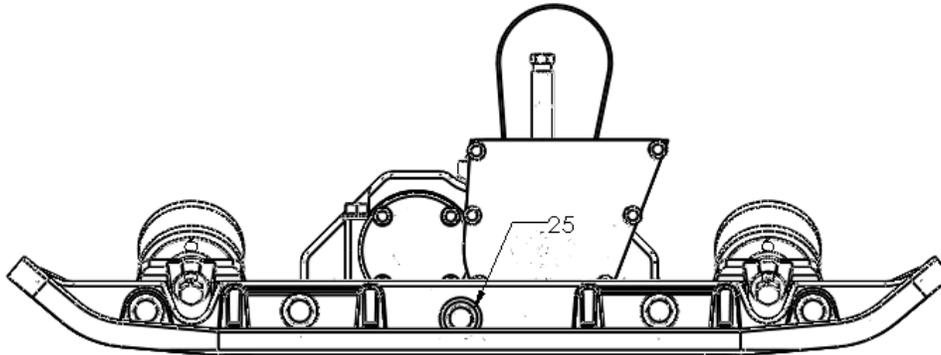
5.3 Hydraulic control

5.3.1 Check oil level:

1. Move handle bar (23) into working position of 45 degree
2. Move the Shock handle bar (22) to full reverse position
3. Open filler bore (21).
4. Oil level must be at mark, if necessary top up with hydraulic oil Shell Omala oil 100.
5. Close filler bore (21).



5.4 Exciter



5.4.1 Check oil level:

1. Tilt the vibration plate for 10 degree.
2. Open filler bore (25).
3. The oil level must reach the start of the thread of the filler bore.
4. If necessary, pour in Shell Omala oil 100 through filler bore (use funnel 0.8 l).
5. Close filler bore. (Tightening torque 100 Nm)

5.4.2 Changing the oil:

1. Open filler bore (30).
2. Tilt vibration plate and keep it tilted until the oil has run out.
3. Place vibration plate in horizontal position.
4. Pour in 0.8 l Shell Omala oil 100 through the filler bore.
5. Close filler bore. (Tightening torque 100 Nm)



Do not pour in too much oil!

Take notice: Please pay attention to the corresponding environmental laws when disposing of used engine oil. We recommend you carry the oil in a container to a central collecting point for used oils. Do not pour used engine oil into the garbage nor into the sewer system, waste pipes or even on the ground.

5.5 Exciter V-belt

It is not necessary to retighten the V-belt owing to the use of the automatic centrifugal clutch.

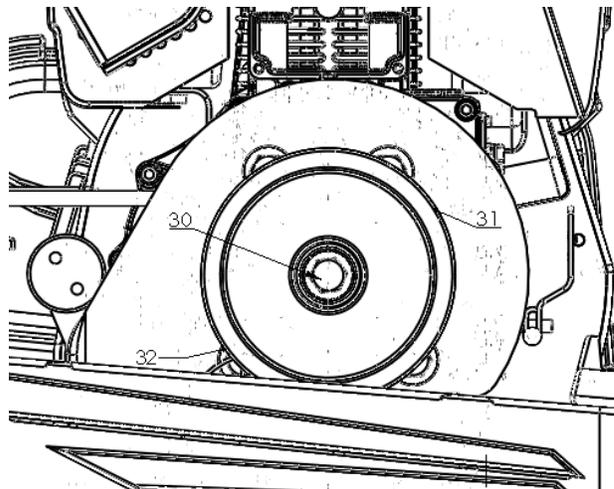
Should the V-belt width fall below 15,5 mm the V-belt must be replaced.

5.5.1 Changing the exciter V-belt:

1. Remove belt guard (5) by removing the Bolt on both sides
2. Undo screw (30).
3. Remove the centrifugal clutch (31) from the engine along with belt (32) and rotate the exciter pulley for the trouble free operation
4. Change exciter V-belt (32).
5. Assemble the components in reverse order; make sure that the Bolt tightening the clutch had attained to full torque limit.



Do not oil or grease clutch components (will damage the graphite bushes).



Faults

6. Faults

6.1 Forward speed too low

Cause	Remedy
To little hydraulic oil in the centre pole head.	Top up hydraulic oil.
Air in hydraulic control.	Bleed system.

6.2 Reverse speed too low

Cause	Remedy
Too much hydraulic oil in centre pole head.	Correct oil level in accordance with mark.

6.3 No reverse motion

Cause	Remedy
Mechanical Fault	Contact Paclite Equipments Service dept

6.4 Loss of hydraulic oil

Cause	Remedy
Leaks, Hydraulic hose defective	Contact Paclite Equipments Service dept

6.5 Engine does not start

Cause	Remedy
Leak of Lubricating Oil	Fill up with oil and actuate valve lever at oil filter housing once

Faults

